

APR 06 2018

April 12



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-698-023
Job Sheet 175491



Part No: D412-698-023

Job Qty: 3 ea

Part Name: Automatic Door Opener (fits LH or RH)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/5/18

Job Tracking No:

Due Date: 4/12/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D412-698 REV.G IPP Rev:A New Issue 07-07-12 JLM IPP rev B ecn 1207 08.07.03 EC verified by:LL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea		4/12/18	0.00	0.00	Start Up Stores/Pkg-2		APR 09 2018
110	Packaging	3 pcs		4/12/18	0.00	0.00	Packaging1-4		APR 09 2018
120	QC	3 pcs		4/12/18	0.00	0.00	QC4		7.10.
125	DC	3 pcs		4/12/18	0.00	0.00	DC		7.10.
130	Packaging	3 pcs		4/12/18	0.00	0.00	Packaging3-2		7.10.
140	QC21-FG	3 Ea		4/12/18	0.00	0.00	QC21		APR 09 2018

Part Op 125 - Photocopy bluefile & type labels per PPP D412-698-023 CHG003
Descriptions:

F9022

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3552-11	Door Prop	3 Ea (1 ea)	90-Start up Operation	5050775
D3594-043	Floor Doubler Assembly, LH	3 Ea (1 ea)	90-Start up Operation	5052395
D3594-044	Floor Doubler Assembly, RH	3 Ea (1 ea)	90-Start up Operation	5052394
D3594-5	Doubler	3 Ea (1 ea)	90-Start up Operation	
D3622-1	Ball Stud	6 Ea (2 ea)	90-Start up Operation	
MS20426AD4-4	Rivet	6 Ea (2 ea)	90-Start up Operation	FM132536
MS21073L5	Anchor Nut	3 Ea (1 ea)	90-Start up Operation	505678
NAS1149D0516J	Washer	6 Ea (2 ea)	90-Start up Operation	506795X4 FM137166-15 x2

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3552-11	3	18	0
	D3594-043	3	6	0
	D3594-044	3	4	0
	D3594-5	3	17	0
	D3622-1	6	18	0
	MS20426AD4-4	6	1,655	0
	MS21073L5	3	29	0
	NAS1149D0516J	6	206	0

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002314	S058974	D3552-11	Door Prop	S050775	ST363	3
002314	S052385	D3594-043	Floor Doubler Assembly, LH	FM137587	ST503	3
002314	S052377	D3594-044	Floor Doubler Assembly, RH	S053330	ST503	3
002314	S059089	D3594-5	Doubler	S042090	ST041	3
002314	S059088	D3622-1	Ball Stud	s053568	ST043	6
002314	S059087	MS20426AD4-4	Rivet	FM132536	ST312	6
002314	S059086	MS21073L5	Anchor Nut	S036488	ST298	3
002314	FM137166-15	NAS1149D0516J	Washer		ST264	2
002314	S059085	NAS1149D0516J	Washer	s007015	ST260A	4

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/9/18 7:13 AM dart.quirion.sonia

7.0 PARTS LIST – PILOT DOOR MODIFICATION KITS

Qty -015	Qty -023	Part Number	Description
X		D412-698-015	DOOR SUPPORT KIT
	X	D412-698-023	AUTOMATIC DOOR OPENER KIT
2		D3200-1	DOOR POST BLOCK
2		D3200-3	DOOR WEDGE
2		D3201-1	DOUBLER
1		D3201-3	ANGLE
1		D3201-4	ANGLE
	1	D3552-11	GAS SPRING
	1	D3594-5	DOOR DOUBLER
	1	D3594-043	FLOOR DOUBLER ASSEMBLY, LH
	1	D3594-044	FLOOR DOUBLER ASSEMBLY, RH
	2	D3622-1	BALL STUD
	1	MS21073L5	ANCHOR NUT
	2	MS20426AD4-4	RIVET
12		NAS1149D0332J	WASHER (AN960JD10L)
	2	NAS1149D0516J	WASHER (AN960JD516L)
12		MS21042L3	NUT (OR MS21042-3)
12		MS24693-S277	SCREW